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IN THE ABSTRACT:

A tire assembly line including a wheel soaping work station, a tire soaping workstation, a tire and wheel assembly station, and a tire inflation station. The assembly line is formed from a plurality of modules that are interchangeable and releasably connected to one another. The modules support an endless conveyor member for circling movement. The endless conveyor member moves wheels and ~~assemble~~ assembled tires and wheels along the assembly line between the work stations